

## Saddle Rack Plans

With the right plans, materials, and equipment, you can build a Saddle Rack, as shown here.



### Materials:

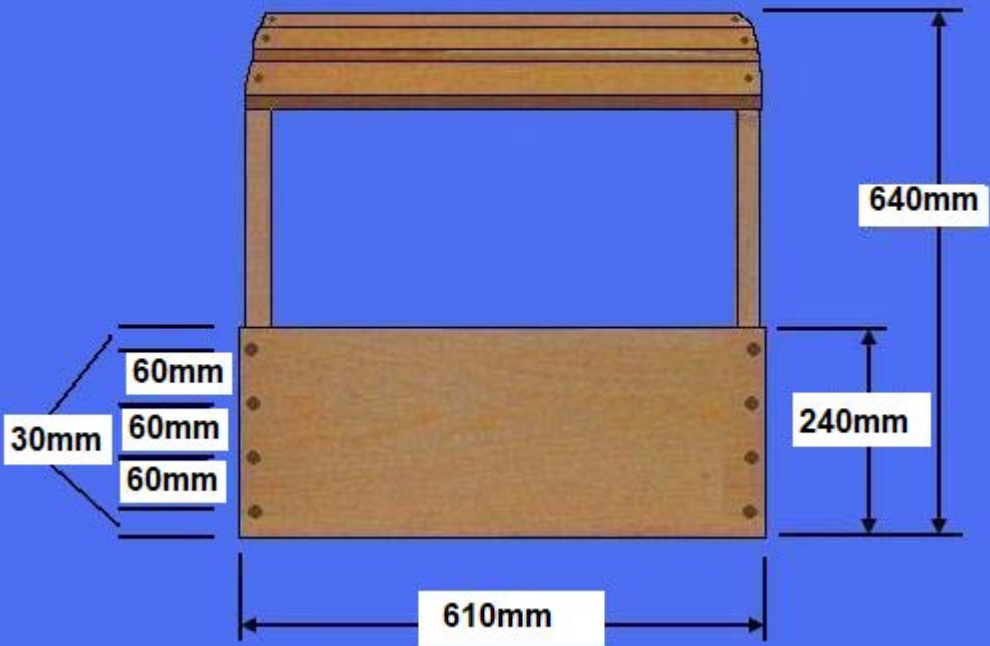
- 25-30mm x 300mm x 300 Pine (or desired wood): One piece
- 20mm x 600mm x 600mm Plywood: One piece for the bottom panel
- Kreg Screws; 1/4 lb. 1 1/2" Wood Screws; 1/4 lb. (Im trying to find the Aussie equivalent – bear with me)
- 1/4" plugs; 30
- Sandpaper
- Wood Filler and Glue
- Satin Finish Polyurethane [Poly](#)



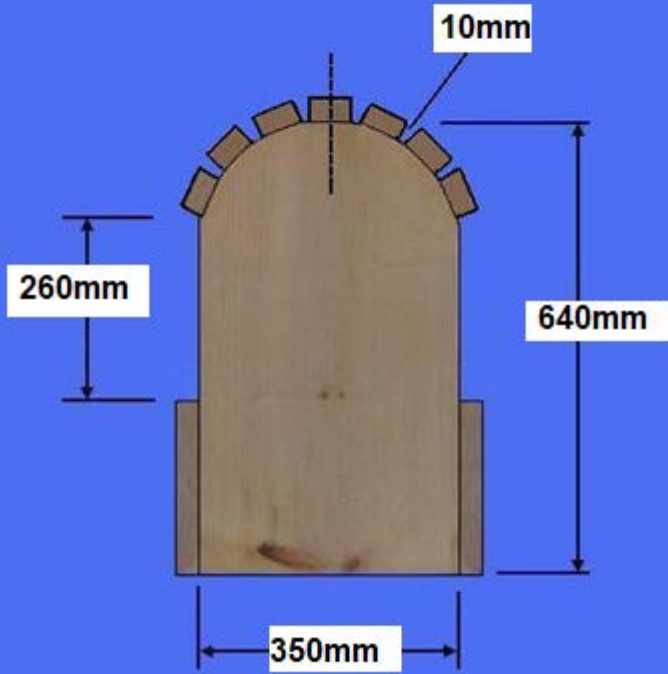
**Top View**

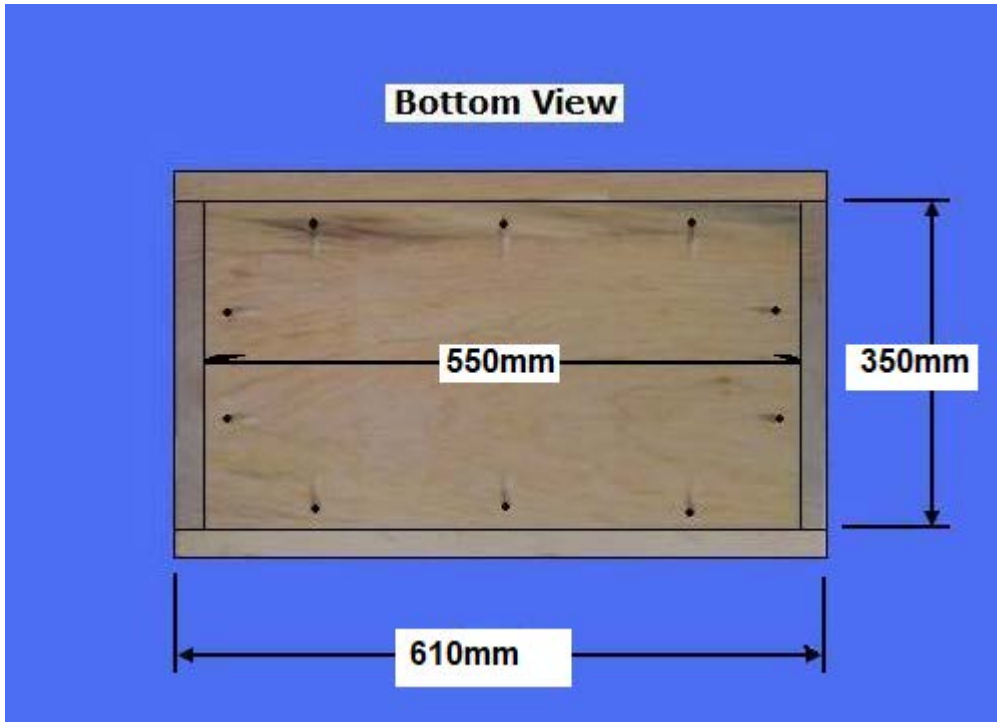


Front View



Side View





**Step 1: Cut the Rack Pieces** - Determine the desired size of the Saddle Rack or use the dimensions here

- Select the 30cm material; Crosscut six pieces @ 610mm for the two Sides, front/back panels, and the top slats
- Select two panels: Rip them @ 50mm for the seven top slats
- Select two panels: Rip them @ 240mm for the front/back Panels



You can use a jig as above – or trace around a plate or paint tin to trace the curve.



## **Step 2: Cut and Assemble the Main Pieces** - Select Sides and the Front/Back Panels

- Select the two side panels; Using the dimensions above, make a template for the rounded top edge; using a band saw cut the rounded top edges; sand the rounded surfaces of both Sides
- Select the front/back panels; Using the dimensions above, drill four, 1/8" holes with a 1/4" Counter Sink, 1/2" in from each edge of the two Panels
- Select the plywood; Cut the bottom panel per the dimensions listed above
- Drill the holes along the edges of the bottom panel, as shown above
- Select the bottom panel and two, side panels; Using Kreg Screws, attach the bottom to the side panels
- Select the front/back panels; Using Kreg Screws, attach the Bottom Panel to the front/back Panels
- Select the main assembly; Using 1 1/2" Screws, attach the front/back panels to the side panels









**Step 3: Complete and Attach the Top Slats** - Select the seven, 50mm Slats

- Select the Slats; Mark the centre, approx. 13mm in from each end and drill a 1/8" hole with a 1/4" counter sink
- Select the seven slats with the holes; Sand all surfaces, but NOT the Edge Facings
- Select one slat and the rack assembly. Mark the "centre" of the "rounded top edges" of each side, and the "centre" of the slat; Line up the "centre points" of each, and connect the slat to the Sides with 1 1/2" screws
- Select the remaining six, slats; Using a 10mm" spacer at each end of the initial (top, centre) slat, place and attach the remaining slats working down from the first slat, as shown above
- Select the plugs; Using a dab of glue and a hammer, insert the plugs so they are "flush" with the surface of each slat; Also, insert plugs in the holes of the front/back Panels



**Step 4: Finish the Saddle Rack** - Select the Finishing Materials

- Use wood filler for all holes
- Complete all sanding
- Apply a minimum of three coats of poly or paint.

Thanks to the original plan maker Wayne Murray, from [woodworking corner](http://woodworkingcorner.com).

For users of imperial (rather than metric), Wayne has imperial plans on his site [www.woodworkingcorner.com](http://www.woodworkingcorner.com)